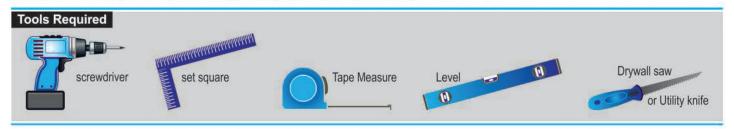


# WB DWAL 411 & 412 Aluminum Panels Installation Instructions

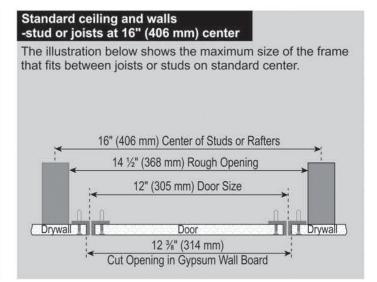
Aluminum frame, with drywall inlay, for drywall walls and ceilings

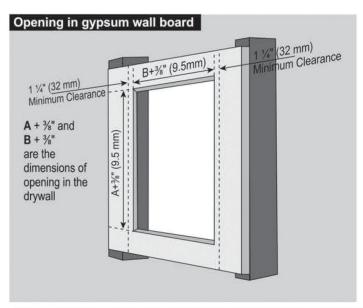


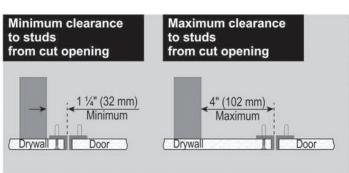
## Measuring and cutting the rough opening:

- 1 Determine the location for the Access Panel and note the position of studs or joists.
- 2 Measure the inside dimensions of the frame (not the door). Add 3/8" (9.5mm) to each dimension.

# Door Size is opening in frame dimensions. A and B are the dimensions of opening in the frame Door Size Door Size







- 3 Mark a pair of base lines 90° to each other on the ceiling or wall where the hole will be. These must be a **minimum** of 1 ¼" (32 mm) and a **maximum** of 4" (102 mm) away from a stud or joist. Mark the opposite sides using the dimensions in Step 2. Accurate marking is very important and make sure that the lines are square.
- 4 Cut the opening with a knife, saw or drywall cutter. Make sure the edges are clean.

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# Installation Instructions (continued)

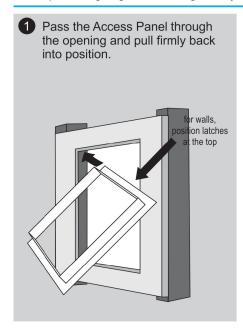
## Aluminum frame, with drywall inlay, for drywall walls and ceilings

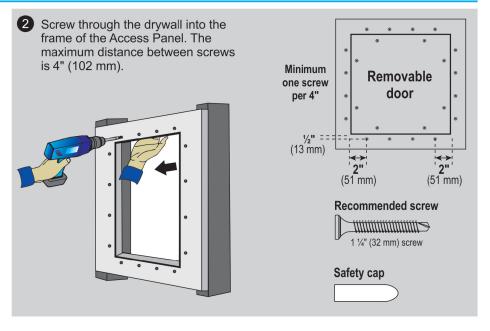
Please Note: The door hatch should be removed from the Access Panel and the frame fitted on its own.

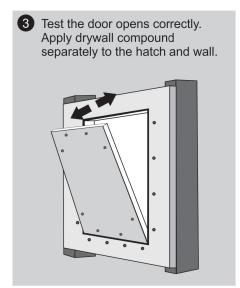
For larger Access Panels, it is recommended that the door is put in place before applying drywall compound to check that the frame is square and will open and close properly after installation.

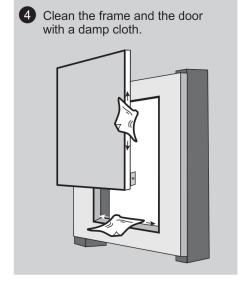
Important: When the Access Panel is being fitted into a wall, position the unit with the latches at the top.

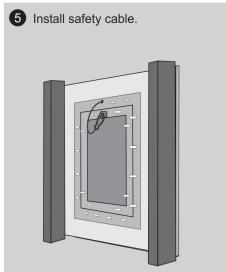
If the panel is going into a ceiling, it may make access easier if the latches are positioned away from any wall.













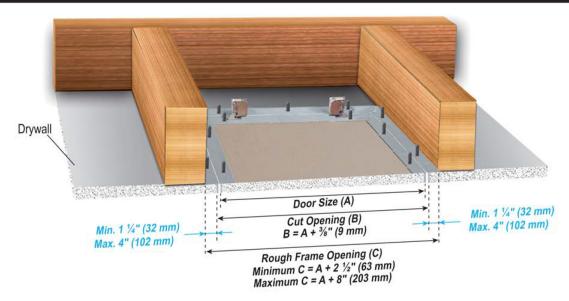




# Installation Instructions (continued)

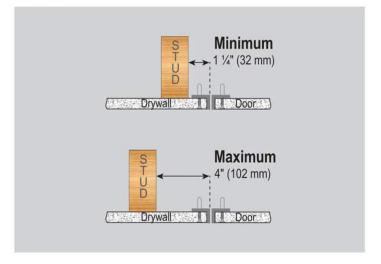
Drywall insert with screws on sizes larger than 24" x 24" (610 mm x 610 mm).

## Framing Guide



- 1 Door Size (A): This is the clear opening of the panel when the door leaf is removed
- 2 Cut Opening (B) is the Door Size (A) + %" (9 mm). This is the size of the opening you will cut into the drywall
- **3** Rough Frame Opening (C) is the measurement from inside stud to inside stud of the surrounding framework. Minimum Rough Frame Opening (C) is Door Size (A) + 2 ½" (63 mm)

# Standard ceiling and walls -stud or joists at 16" (406 mm) center The illustration shows the maximum size of the frame that fits between joists or studs on standard center. 16" (406 mm) Center of Studs or Rafters 14 ½" (368 mm) Rough Opening 12" (305 mm) Door Size Drywall 12 3/8" (314 mm) Cut Opening in Gypsum Wall Board



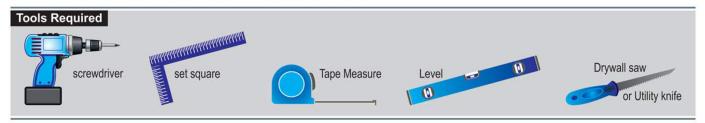






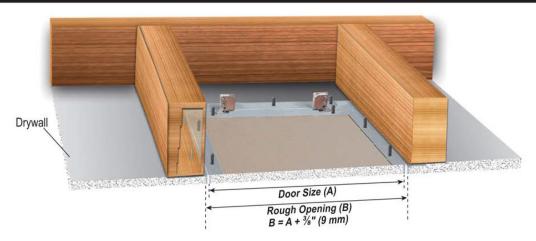
# Installation Instructions (continued)

## Aluminum frame, with drywall inlay, for drywall and ceilings

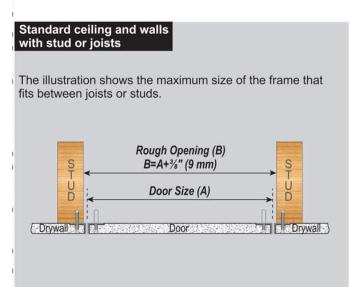


Drywall insert with screws on sizes larger than 24" x 24" (610 mm x 610 mm).

# Framing Guide



- 1 Door Size (A): This is the clear opening of the panel when the door leaf is removed
- 2 Rough Opening (B) is the measurement from inside stud to inside stud of the surrounding framework



### For installation in ceiling

- Check and see which way Framing is going?
  Left to Right or Front to Back?
- 2 Make two Equal Measurements from the Same Side. For each side of frame.
- One screw per corner. If panel is larger than 16" (406 mm), a third screw should be added in the middle a long side of framing. Check for Square.

## For installation in wall

- Measure from floor up to Height needed, place mark.
- 2 From first mark, Level to second side, place mark.
- 3 Srew top two sides of panel frame then check for Level and Square. Srew both sides at Bottom, check for Square.



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